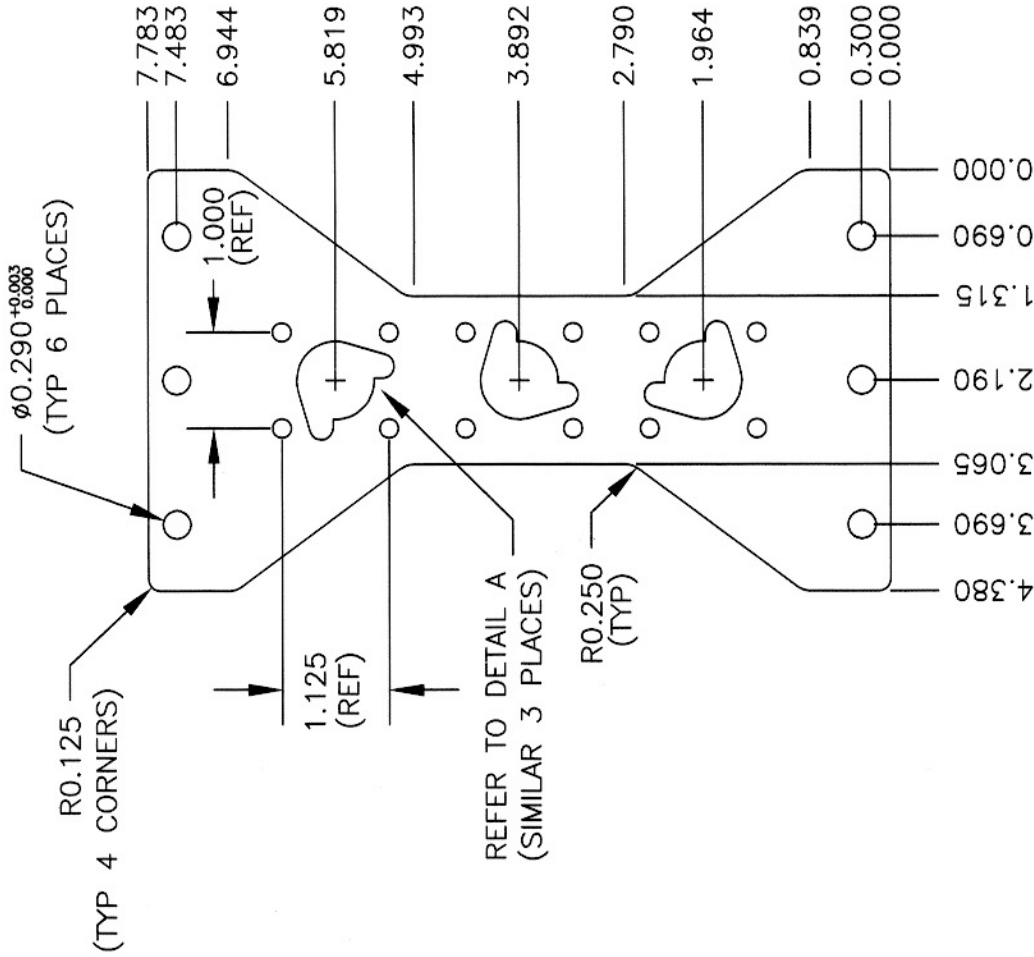
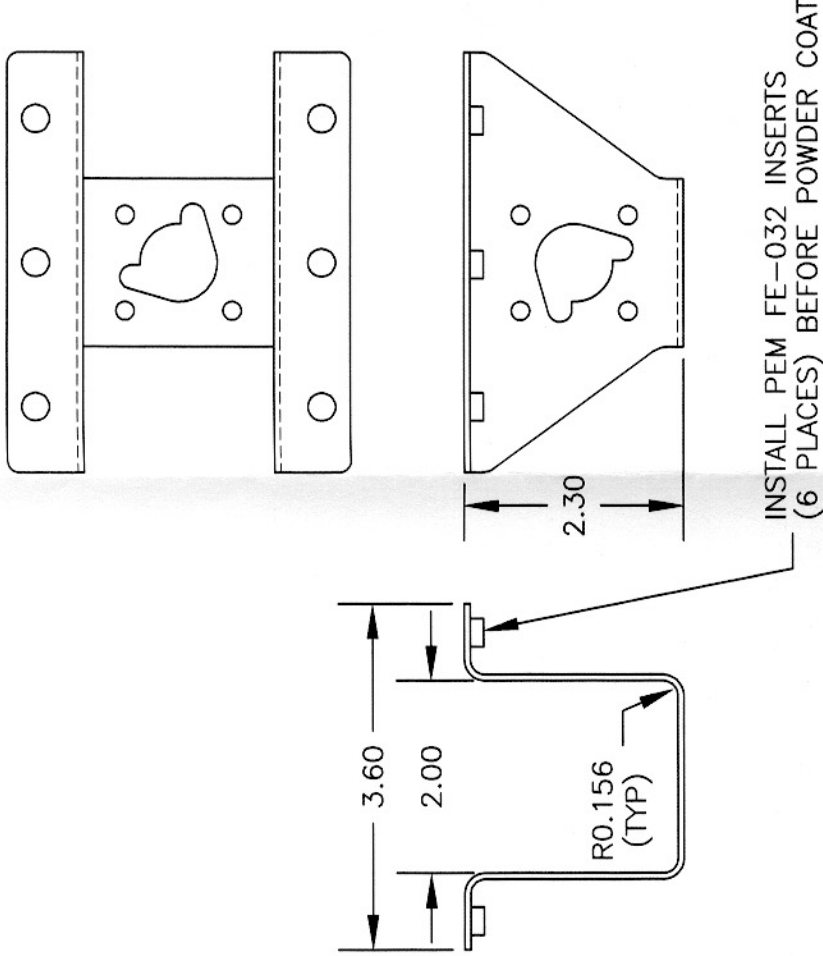




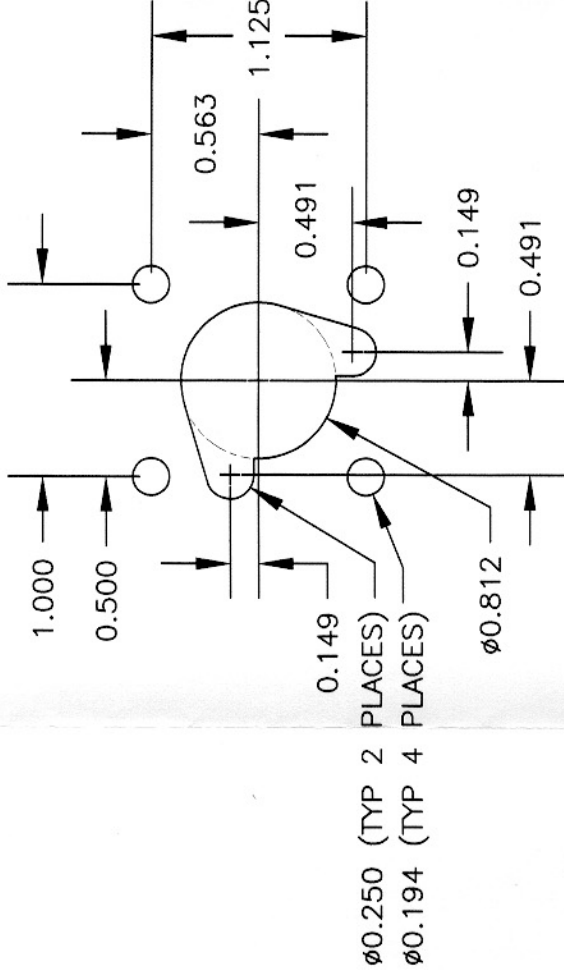
RELEASED
18.10.26 DS



D2002-001 FLAT PATTERN



D2002-001 BENDING DETAIL



DETAIL A
SCALE 1:1

GENERAL NOTES

MATERIAL: 2024-T3 (QQ-A-250/5) 0.063 THICK
MINIMUM BEND RADIUS: 0.156
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT BLACK CRINKLE (REF 4.3.5.3) PER DART QSI 005 4.3
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED

C	98.10.19	REDRAWN, UPDATED DWG NOTES UPDATED DETAIL A
B	95.10.27	ADDED FLAT PATTERN
A	94.11.18	NEW ISSUE
DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
BW	APPROVED	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	DRAWING NO.	REV. C
DATE	D2002-001	SHEET 1 OF 1
98.10.19	TITLE	SCALE
	VALVE SUPPORT	1:2